

Transfer Instructions for printing: FOREVER Multi-Trans Metallic Gold & Silver for HARD SURFACES

1-PAPER-SYSTEM
For Laser Printers with & without White Toner



IMAGE PREPARATION: VECTOR GRAPHICS

- **Size:** 190mm x 73mm (Suggested Size), 300 DPI
- **Image:** B&W & CMYK Printers: 100% Black
White Toner Printers: 300% Black (C: 100% + M: 100% + Y: 100% = 300% Composite Black)



PRINT SETTINGS: WHITE TONER

- ONLY for OKI Printers working with White Toner
- **Paper & Print:** Labels, Multi-Purpose Tray
 - **Image Mode:** Mirror Image, Color Mode, White: OFF



PRINT SETTINGS: CMYK + B&W

- **Paper & Print:** Labels, Multi-Purpose Tray
- **Image Mode:** Mirror Image, Greyscale Mode
- **Density:** Increase density if errors occur



TRANSFER SETTINGS:

MUGS	MUG PRESS SETTINGS
MUGS	160°C (320°F), 180 sec. HIGH Pressure



APPLICATION SETTINGS: MUGS

- **Pre-heat** your Mug Press before use.
- **Position & Fix** the printed image to the Mug using Heat Resistant Tape.
- **Cover** the transfer with the Mug Press Silicone Pad.
- **Place** the Mug in the Press.
- **Press** together using the settings above.
- **Cool** the mug down by dipping into **cold water**. Make sure the transfer media is soft before separating.
ATTENTION: At this point, the Mug is very HOT. Take precautions when moving the Mug.
- **Clean** any excess particles with **Isopropanol** (if necessary).

ATTENTION:
NEW APPLICATION
TEMPERATURE:
160°C (320°F)



TRANSFER SETTINGS:

HARD SURFACES	HEAT PRESS SETTINGS
GLASS & METAL	160°C (320°F) HIGH Pressure



APPLICATION SETTINGS: HARD SURFACES

- **Set** the temperature of the Heat Press to **200°C (392°F)**.
- **Pre-heat** your Heat Press before use.
- **Position & Fix** the printed image to the application using Heat Resistant Tape.
- **Place** the **Sensor of the Basic Digital Thermometer** between the substrate and the transfer.
- **Cover** the transfer with a **Silicone Pad Speedy (2.5mm)**.
- **Press** together until the **Basic Digital Thermometer sensor** displays the temperature shown in the table above.
- **Cool** the surface down by dipping into **cold water**. Make sure the transfer media is soft before separating.
ATTENTION: At this point, the application is very HOT. Be careful when moving the application.
- **Clean** any excess particles with **Isopropanol** (if necessary).



TIPS & TRICKS:

- Using the **Mug Press Silicone Pad** helps distribute the heat evenly around the whole mug & transfer.
- **Before fixing in the oven**, we recommend first cleaning the Mug with **Isopropanol**.
- The **transfer area should be clean** before fixing the transfer. The natural oil from our hands can cause unpredictable transfer results.
- The **Basic Digital Thermometer** reads the exact surface temperature of the substrate, which is needed for constant transferring results.