



Transfer Instructions for printing:
FOREVER Waterslide HT
for application onto colored Candles, Ceramic & Glass

1 & 2-PAPER-SYSTEM
FOR LED-PRINTERS WITH & WITHOUT WHITE TONER


-  **PRINT SETTINGS:** CMYW PRINTERS
- **Paper Setting:** Labels 1
 - **Paper Feeding:** Multi-Purpose Tray
 - **Image Mode:** Mirrored

-  **PRINT SETTINGS:** CMYK PRINTERS
- **Paper Setting:** Labels 1
 - **Paper Feeding:** Multi-Purpose Tray
 - **Image Mode:** NOT Mirrored


 **HEAT PRESS SETTINGS:**

	AUTOMATIC HEAT PRESSE	MANUAL HEAT PRESSE
PRESSURE	2 bar/29 psi	medium
TEMPERATURE	180°C/352°F	180°C/352°F
TIME	15-20 seconds	15-20 seconds

 **2-PAPER SYSTEM**

-  **TRANSFER APPLICATION:** CMYW PRINTERS
- **Pre-Heat** your Press until the lower plate is **HOT**.
 - **Print** the picture in mirror image onto the **FOREVER Laser-Dark (No-Cut) A-Paper**.
 - **Place** the Waterslide paper on top of the lower plate and **place** the A-Paper on the top of the Waterslide paper.
 - **Cover** with a sheet of **Matt Finishing Economy**.
 - **Press** together at **180°C/352°F with 2 bar/29 psi** (medium pressure) for **15 - 20 seconds**.
 - **Separate** the Waterslide paper from the A-Paper after it is **ABSOLUTELY COLD**.
 - **Cut** around the transfer as exactly as possible.
 - **Place** the transfer in water for **30 seconds** (The paper will roll up).
 - **Rub** it carefully between the fingers in order to remove the carrier tape.
 - **Position** the transfer onto the application and **remove** any air bubbles (Use your fingers or a Squeegee).
 - **Remove** leftover water before allowing it to dry for **3 hours**.

 **1-PAPER SYSTEM**

-  **TRANSFER APPLICATION:** CMYK PRINTERS
- **Print** the unmirrored picture onto the glossy side of the **Waterslide HT** paper.
 - **Cut** around the picture as exactly as possible.
 - **Place** the transfer in water for **30 seconds** (The paper will roll up).
 - **Rub** it carefully between the fingers in order to remove the carrier tape.
 - **Position** the transfer onto the application and remove any air bubbles (Use your fingers or a Squeegee).
 - **Remove** leftover water before allowing it to dry for **3 hours**.